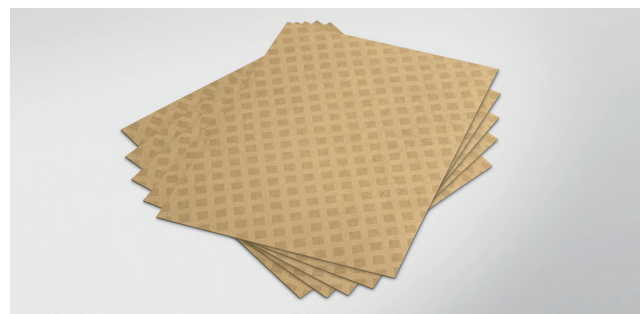


TU DIAMOND PATTERN PRESSPAPER

LIGHT CALENDERED, MEDIUM DENSITY, STANDARD ELONGATION

BASE PAPER ACC. IEC 60641-3-2, TYPE P.4.1A

A thermally upgraded, diamond dot pattern printed version of our industry standard medium density kraft presspaper. Diamond pattern epoxy dots provide superior short circuit strength for layer insulation in distribution transformer coils.



FEATURES & BENEFITS

100 % sulphate wood pulp

Made from 100 % electrical grade (E-grade) unbleached sulphate (kraft) wood pulp. The designation electrical grade indicates a high level of purity. This raw material is defined within narrow, precise quality specifications. Use of E-grade pulp instead of inferior pulps results in superior reliability and long term performance while 'in service' conditions.

Thermally Upgraded (TU)

Thermally upgraded papers from Weidmann are chemically modified to reduce the rate at which the paper decomposes during thermal aging. The thermal upgrading chemicals neutralize the acids and absorb the water caused by thermal degradation of the cellulose, providing higher temperature capability and longer life. Thermally upgraded papers are 120 °C thermal class, as per IEC 60076-14 and IEEE Std C57.154. Compared to conventional 105 °C thermal class plain Kraft papers, Weidmann thermally upgraded papers offer the possibility to reduce transformer size and weight, and consequently reduce transformer cost due to increased thermal capability.

Epoxy Resin Diamond Dot Printed

These papers are offered with a B-stage epoxy resin diamond dot coating. Once cured during the normal factory dry-out process, the epoxy resin dots bond to the conductors and adjacent paper layers providing superior short circuit strength. The diamond dot pattern also provides excellent channels for water vapor escape during drying, and fluid ingress during the dielectric fluid filling and impregnation processes.

Stiff / Rigid

This is a particularly stiff and rigid paper is predominantly used for end fill strips in HV and LV windings where edge stiffness is required.

Excellent electrical properties

All Weidmann papers are made to provide excellent electrical properties. Using only the finest raw materials, together with specially designed fiber treatment production processes, Weidmann ensures the highest degree of purity and dielectric performance.

Vision Inspection System

Establishing a new industry benchmark for quality of electrical insulating papers, Weidmann inspects 100 % of its electrical insulating papers using multiple state-of-the-art high resolution computer controlled camera systems operating in real time. Far exceeding the ability and reliability of industry standard inspection methods and unmatched by other manufacturers, Weidmann's sophisticated Vision Inspection System firmly establishes Weidmann electrical papers as the premier quality insulation material which will provide transformer OEMs and more importantly asset owners with decades of dependable / reliable service from transformers using Weidmann electrical papers.

SUGGESTED APPLICATIONS IN DISTRIBUTION TRANSFORMERS

LV Layer Insulation	✓
LV and HV End Fill Strips	✓
HV Full width layer insulation	✓
HV Two or three fold layer insulation	✓
HV Wide paper strip insulation	✓
HV Narrow strip insulation (HV strip winding machines)	

TECHNICAL DATA - METRIC

Thickness	Master size	Standard widths	Standard roll diameters		Norm
			Internal	External	
0.045 mm	1565 mm	1016 mm	76 mm *	280, 370 mm *	Base paper acc. IEC 60641-3-2, type P4.1A
0.060 mm		1118 mm			
0.076 mm		1219 mm			
0.127 mm		1565 mm			
0.180 mm					
0.250 mm					
0.380 mm					
0.500 mm					

Property	Unit	Value
Apparent density	g/cm ³	1.00 - 1.20

* Other sizes available by request

TECHNICAL DATA - IMPERIAL

Thickness	Master size	Standard widths	Standard roll diameters		Norm
			Internal	External	
0.001 inch	62 inch	40 inch	3 inch *	11, 15 inch *	Base paper acc. IEC 60641-3-2, type P4.1A
0.002 inch		44 inch			
0.002 inch		48 inch			
0.004 inch		62 inch			
0.007 inch					
0.009 inch					
0.014 inch					
0.019 inch					

Property	Unit	Value
Apparent density	g/cm ³	1.00 - 1.20

* Other sizes available by request

Multi-ply paper machine

This designation indicates the paper has been manufactured on one of Weidmann's multi-ply paper machines, either a multi-ply Fourdrinier or a multi-ply cylinder machine. Multi-ply constructions provide a pinhole-free paper with enhanced mechanical and dielectric properties. All Weidmann paper machines employ widely recognized technology that has been optimized by Weidmann engineers specifically to produce electrical grade papers. State of the art process control systems ensure papers are produced to meet the needs of our customers. Specially designed fiber treatment processes guarantee highest degree of purity and strength.

Cylinder paper machine

Due to the particular design of the forming section, papers produced on the Cylinder paper machine are characterized by superior Machine Direction (MD) tensile and Cross-Machine Direction (CD) tear properties. These properties provide enhanced performance for wire wrapping, while still providing the required flexibility for coil winding applications. State of the art process control systems and fiber treatment processes ensure the highest levels of quality, purity and dielectric performance. Multi-ply cylinder machine design provides superior protection of pinhole-free paper.

Shelf life - epoxy coated products

When stored in a controlled environment, the "B stage" epoxy coated paper will have an extended shelf life. For paper stored in normal warehouse conditions, out of direct sunlight and away from direct moisture the paper can be kept for up to 12 months.